SAFETY DATA SHEET

Section 1. Identification

Product name	Performance Bio NC Super Lite	
SDS #	468312	
Historic SDS #:	05324	
Code	468312-US03	
Relevant identified uses of	of the substance or mixture and uses advised against	
Product use	Metalworking fluid - neat. For specific application advice see appropriate Technical Data Sheet or consult our company representative.	
Manufacturer	Castrol Industrial North America, Inc. 150 W. Warrenville Road Naperville, IL 60563	
Supplier	Castrol Industrial North America, Inc. 150 W. Warrenville Road Naperville, IL 60563 Product Information: +1-877-641-1600	
EMERGENCY SPILL INFORMATION:	1 (800) 424-9300 CHEMTREC (USA)	

Section 2. Hazards identification

OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the	ACUTE TOXICITY (inhalation) - Category 4
substance or mixture	SKIN SENSITIZATION - Category 1
	ASPIRATION HAZARD - Category 1
GHS label elements	
Hazard pictograms	
Signal word	Danger
Hazard statements	Harmful if inhaled.
	May cause an allergic skin reaction.
	May be fatal if swallowed and enters airways.
Precautionary statements	
Prevention	Wear protective gloves. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Contaminated work clothing should not be allowed out of the workplace.
Response	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.
Storage	Store locked up.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.

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Section 2. Hazards identification

Hazards not otherwise classified

Defatting to the skin.

Section 3. Composition/information on ingredients

Synthetic base stock., Vegetable oil, and additives

Substance/mixture Mixture

Ingredient name	CAS number	%
Canola oil	68649-11-6 120962-03-0 94270-86-7	≥50 - <75 ≥10 - <25 ≥0.1 - <0.3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention.
Inhalation	If inhaled, remove to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Aspiration hazard if swallowed. Can enter lungs and cause damage. Get medical attention immediately.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects. Product can be aspirated on swallowing or following regurgitation of stomach contents, and can cause severe and potentially fatal chemical pneumonitis, which will require urgent treatment. Because of the risk of aspiration, induction of vomiting and gastric lavage should be avoided. Gastric lavage should be undertaken only after endotracheal intubation. Monitor for cardiac dysrhythmias.
Specific treatments	No specific treatment.

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous combustion products	Combustion products may include the following: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protecti	ve equipment and emergency procedures			
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling. Contact emergency personnel.			
For emergency responders	Entry into a confined space or poorly ventilated area contaminated with vapor, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".			
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
Methods and materials for con	tainment and cleaning up			
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
Large spill	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilled product. Dispose of via a licensed waste disposal contractor.			

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Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Empty containers retain product residue and can be hazardous. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not swallow. Aspiration hazard if swallowed. Can enter lungs and cause damage. Never siphon by mouth. Concentrations of mist, fumes and vapors in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
∕∑anola oil	OSHA PEL (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 6/1993 Form: Respirable fraction (Vegetable oil Mist) TWA: 15 mg/m ³ 8 hours. Issued/Revised: 6/1993 Form: Total dust (Vegetable oil Mist)

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Appropriate engineering controls	exposures are adequately contr considered after other forms of suitably evaluated. Personal pr standards, be suitable for use, b Your supplier of personal protect selection and appropriate stand organisation for standards. Provide exhaust ventilation or o concentrations below their response The final choice of protective external	blving chemicals should be assessed for their risks to health, to ensure adequately controlled. Personal protective equipment should only be r other forms of control measures (e.g. engineering controls) have been ed. Personal protective equipment should conform to appropriate uitable for use, be kept in good condition and properly maintained. personal protective equipment should be consulted for advice on oppropriate standards. For further information contact your national standards. t ventilation or other engineering controls to keep the relevant airborne below their respective occupational exposure limits. of protective equipment will depend upon a risk assessment. It is sure that all items of personal protective equipment are compatible.		should only be ntrols) have been appropriate maintained. or advice on your national elevant airborne ssment. It is
Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ens comply with the requirements of environmental protection legislation. In some ca fume scrubbers, filters or engineering modifications to the process equipment wil necessary to reduce emissions to acceptable levels.		In some cases,		
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Section 8. Exposure controls/personal protection

Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
	Consult your supervisor or Standard Operating Procedure (S.O.P) for special handling instructions.
Body protection	Use of protective clothing is good industrial practice. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Use with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Color	Vellow. [Light]
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point	Not available.
Boiling point	Not available.
Flash point	Open cup: 165°C (329°F) [Cleveland.]
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable. Based on - Physical state
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Density	<1000 kg/m³ (<1 g/cm³) at 15.6°C
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Section 9. Physical and chemical properties

Solubility	insoluble in water.
Partition coefficient: n- octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 8 mm ² /s (8 cSt) at 40°C

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	Avoid excessive heat.
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Name		Result			
Dec-1-ene, dimers, hydrogenated		ASPIR	ASPIRATION HAZARD - Category 1		
Information on the likely routes of exposure	Routes of entry ant	ticipated: Dermal, Inhalation.			
Potential acute health effect	<u>:s</u>				
Eye contact No known significant		nt effects or critical hazards.			
Skin contact	May cause an allere	gic skin reaction.			
Inhalation	Harmful if inhaled.				
Ingestion	Aspiration hazard if	f swallowed harmful or fatal i	f liquid is aspirated into	lungs.	
Eye contact Skin contact	No specific data. Adverse symptoms	a may include the following:			
Eye contact Skin contact	•	may include the following:			
	irritation redness				
	dryness				
	cracking				
Inhalation		may include the following:			
	nausea or vomiting				
	headache	1			
	headache drowsiness/fatigue				
	drowsiness/fatigue dizziness/vertigo				
lawa di an	drowsiness/fatigue dizziness/vertigo unconsciousness				
Ingestion	drowsiness/fatigue dizziness/vertigo unconsciousness Adverse symptoms	s may include the following:			
Ingestion	drowsiness/fatigue dizziness/vertigo unconsciousness	s may include the following:			
	drowsiness/fatigue dizziness/vertigo unconsciousness Adverse symptoms	s may include the following:	468312-US03	Page: 6/10	
Product name Performance	drowsiness/fatigue dizziness/vertigo unconsciousness Adverse symptoms nausea or vomiting	s may include the following:		Page: 6/10 ENGLISH	

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
Long term exposure	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
Potential chronic health effect	<u>ts</u>
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
halation (dusts and mists)	2.008 mg/l

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

Not available.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	Not available.
Mobility	Non-volatile. Liquid. insoluble in water.
Other adverse effects	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a

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Section 13. Disposal considerations

safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name		-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user Not available.

Transport in bulk accordingNot available.to Annex II of MARPOL73/78 and the IBC Code

Section 15. Regulatory information

S. Federal regulations					
United States inventory (TSCA 8b)	All components are listed or exempted.				
SARA 302/304					
Composition/information on	ingredients				
No products were found.					
<u>SARA 311/312</u>					
Classification	Immediate (acute) health hazard				
<u>SARA 313</u>					
Form R - Reporting requirements	Reporting nentsThis product does not contain any hazardous ingredients at or above regulated thresholds.notificationThis product does not contain any hazardous ingredients at or above regulated thresholds.				
Supplier notification					
State regulations					
Massachusetts	The following components are listed: Canola oil				
New Jersey	None of the components are listed.				
Pennsylvania	The following components are listed: Canola oil				
California Prop. 65	No products were found.				
Other regulations					
Australia inventory (AICS)	At least one component is not listed.				
Canada inventory	All components are listed or exempted.				
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Section 15. Regulatory information

China inventory (IECSC)	All components are listed or exempted.
Japan inventory (ENCS) Korea inventory (KECI)	All components are listed or exempted. All components are listed or exempted.
Philippines inventory (PICCS)	At least one component is not listed.
Taiwan inventory (CSNN)	All components are listed or exempted.
REACH Status	The company, as identified in Section 1, sells this production the surrout requirements of PEACL

The company, as identified in Section 1, sells this product in the EU in compliance with the current requirements of REACH.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.)



<u>History</u>	
Date of issue/Date of revision	01/22/2015.
Date of previous issue	10/24/2014.
Key to abbreviations	ACGIH = American Conference of Industrial Hygienists ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS Number = Chemical Abstracts Service Registry Number GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) OEL = Occupational Exposure Limit SDS = Safety Data Sheet STEL = Short term exposure limit TWA = Time weighted average UN = United Nations UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods.

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abla}$ Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.