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## SAFETY DATA SHEET

### SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT

**Product Name:** MOBIL SHC PM 320  
**Product Description:** Synthetic Base Stocks and Additives  
**Product Code:** 201560501030, 603555-00, 971760  
**Intended Use:** Paper machine oil

#### COMPANY IDENTIFICATION

**Supplier:** EXXON MOBIL CORPORATION  
22777 Springwoods Village Parkway  
Spring, TX. 77389 USA

**24 Hour Health Emergency** 609-737-4411  
**Transportation Emergency Phone** 800-424-9300 or 703-527-3887 CHEMTREC  
**Product Technical Information** 800-662-4525  
**MSDS Internet Address** <http://www.exxon.com>, <http://www.mobil.com>

### SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

#### CLASSIFICATION:

Reproductive toxicant (fertility): Category 1B.

#### LABEL:

##### Pictogram:



**Signal Word:** Danger

#### Hazard Statements:

H360: May damage fertility.

#### Precautionary Statements:

P201: Obtain special instructions before use. P202: Do not handle until all safety precautions have been read and understood. P273: Avoid release to the environment. P280: Wear protective gloves and clothing. P308 + P313: IF exposed or concerned: Get medical advice/ attention. P405: Store locked up. P501: Dispose of contents and container in accordance with local regulations.

**Contains:** PHENOL, DIMETHYL-, PHOSPHATE (3:1)

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**Other hazard information:**

**HAZARD NOT OTHERWISE CLASSIFIED (HNOC):** None as defined under 29 CFR 1910.1200.

**PHYSICAL / CHEMICAL HAZARDS**

No significant hazards.

**HEALTH HAZARDS**

High-pressure injection under skin may cause serious damage. Excessive exposure may result in eye, skin, or respiratory irritation.

**ENVIRONMENTAL HAZARDS**

May cause long-term adverse effects in the aquatic environment.

<b>NFPA Hazard ID:</b>	Health: 0	Flammability: 1	Reactivity: 0
<b>HMIS Hazard ID:</b>	Health: 0*	Flammability: 1	Reactivity: 0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

<b>SECTION 3</b>	<b>COMPOSITION / INFORMATION ON INGREDIENTS</b>
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This material is defined as a mixture.

**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

Name	CAS#	Concentration*	GHS Hazard Codes
NAPHTHALENESULFONIC ACID, DINONYL-, CALCIUM SALT	57855-77-3	0.1 - < 1%	H315, H318, H317
PHENOL, DIMETHYL-, PHOSPHATE (3:1)	25155-23-1	0.1 - < 0.25%	H360(1B)(F), H373, H400(M factor 10), H410(M factor 1)
SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	64742-54-7	1 - < 5%	H304
TRICRESYL PHOSPHATE	1330-78-5	0.1 - < 1%	H361(F), H400(M factor 1), H410(M factor 1)

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

<b>SECTION 4</b>	<b>FIRST AID MEASURES</b>
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**INHALATION**

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek

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immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

#### SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

#### EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

#### INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

<b>SECTION 5</b>	<b>FIRE FIGHTING MEASURES</b>
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#### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

#### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Hazardous Combustion Products:** Smoke, Fume, Incomplete combustion products, Aldehydes, Sulfur oxides, Oxides of carbon

#### FLAMMABILITY PROPERTIES

**Flash Point [Method]:** >225°C (437°F) [ASTM D-92]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0

**Autoignition Temperature:** N/D

<b>SECTION 6</b>	<b>ACCIDENTAL RELEASE MEASURES</b>
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#### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

#### PROTECTIVE MEASURES

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Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

## SPILL MANAGEMENT

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted.

Note: Local regulations may prescribe or limit action to be taken.

## ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

## SECTION 7 HANDLING AND STORAGE

### HANDLING

Avoid all personal contact. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

### STORAGE

The container choice, for example storage vessel, may effect static accumulation and dissipation. Do not store in open or unlabelled containers.

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / Standard		NOTE	Source
SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	Inhalable fraction.	TWA	5 mg/m <sup>3</sup>	N/A	ACGIH

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SEVERELY HYDROTREATED HEAVY PARAFFINIC DISTILLATE	Mist.	TWA	5 mg/m <sup>3</sup>		N/A	ACGIH
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**Exposure limits/standards for materials that can be formed when handling this product:** When mists/aerosols can occur the following are recommended: 5 mg/m<sup>3</sup> - ACGIH TLV (inhalable fraction), 5 mg/m<sup>3</sup> - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

## ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

## PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

Chemical/oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

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## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

**Physical State:** Liquid

**Color:** Amber

**Odor:** Characteristic

**Odor Threshold:** N/D

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15 °C):** 0.866

**Flammability (Solid, Gas):** N/A

**Flash Point [Method]:** >225°C (437°F) [ASTM D-92]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0

**Autoignition Temperature:** N/D

**Boiling Point / Range:** > 330°C (626°F)

**Decomposition Temperature:** N/D

**Vapor Density (Air = 1):** > 2 at 101 kPa

**Vapor Pressure:** < 0.013 kPa (0.1 mm Hg) at 20 °C

**Evaporation Rate (n-butyl acetate = 1):** N/D

**pH:** N/A

**Log Pow (n-Octanol/Water Partition Coefficient):** > 3.5

**Solubility in Water:** Negligible

**Viscosity:** 320 cSt (320 mm<sup>2</sup>/sec) at 40 °C | 36.1 cSt (36.1 mm<sup>2</sup>/sec) at 100°C

**Oxidizing Properties:** See Hazards Identification Section.

### OTHER INFORMATION

**Freezing Point:** N/D

**Melting Point:** N/A

**Pour Point:** -35°C (-31°F)

## SECTION 10 STABILITY AND REACTIVITY

**REACTIVITY:** See sub-sections below.

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

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<b>SECTION 11</b>	<b>TOXICOLOGICAL INFORMATION</b>
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**INFORMATION ON TOXICOLOGICAL EFFECTS**

<u>Hazard Class</u>	<u>Conclusion / Remarks</u>
<b>Inhalation</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
<b>Ingestion</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
<b>Skin</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
<b>Eye</b>	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
<b>Sensitization</b>	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.
<b>Aspiration:</b> Data available.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b> No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
<b>Carcinogenicity:</b> No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
<b>Reproductive Toxicity:</b> No end point data for material.	Contains a substance that may be a reproductive toxicant. Based on assessment of the components.
<b>Lactation:</b> No end point data for material.	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

**OTHER INFORMATION**

**Contains:**

Synthetic base oils: Not expected to cause significant health effects under conditions of normal use, based on laboratory studies with the same or similar materials. Not mutagenic or genotoxic. Not sensitizing in test animals and humans.

Technical grade TCP (tricresylphosphate) may contain various aryl ortho-phosphate esters which after ingestion of high doses has been reported to cause cholinesterase inhibition and delayed neurotoxic effects, in both animals and humans, as well as reproductive effects in animals. These effects are predominately attributed to certain isomeric forms (ie. ortho isomers) and current grades of TCP in this ExxonMobil product have very low levels of the ortho-isomers. Neurotoxicity testing in hens, and reproductive toxicity tests in rodents of products with up to 3% TCP were without effect. Tricresyl phosphate (TCP). TCP (<9% ortho isomer) administered to rats by oral gavage in a one-generation reproduction/developmental toxicology study adversely affected both males and females. TCP-treated male rats had decreased sperm concentration and motility, abnormal sperm morphology and adverse histologic changes in the testes and epididymides. Adverse histologic changes were also observed in the ovaries of TCP-treated female rats. The percent

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of sperm-positive females littering was significantly reduced in the TCP-treatment groups with only one of twenty females in the high dose group delivering young. Developmental parameters were unaffected by TCP exposure. Impaired fertility and decreased sperm motility following TCP treatment have also been reported in a reproduction toxicity study in mice. Trixylenyl phosphate (TXP). In a Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Study (OECD 422) TXP administered by oral gavage to male and female rats adversely affected reproductive outcome in the mid- and high dose animals. Successful pregnancies occurred in 100% of control and low dose female rats, in only 18% of the mid-dose females, and in none (0%) of the high dose females, although the infertility was shown to be fully reversible within 4 weeks after exposure was discontinued, indicating that the reproductive effect was not permanent.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC

3 = IARC 1

5 = IARC 2B

2 = NTP SUS

4 = IARC 2A

6 = OSHA CARC

## SECTION 12

## ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

### ECOTOXICITY

Material -- May cause long-term adverse effects in the aquatic environment.

### MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

## SECTION 13

## DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

### DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

### REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous



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waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

<b>SECTION 14</b>	<b>TRANSPORT INFORMATION</b>
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**LAND (DOT):** Not Regulated for Land Transport

**LAND (TDG):** Not Regulated for Land Transport

**SEA (IMDG):** Not Regulated for Sea Transport according to IMDG-Code

**Marine Pollutant:** No

**AIR (IATA):** Not Regulated for Air Transport

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
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**OSHA HAZARD COMMUNICATION STANDARD:** This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

**Listed or exempt from listing/notification on the following chemical inventories:** AICS, DSL, IECSC, KECI, PICCS, TSCA

**Special Cases:**

Inventory	Status
ENCS	Restrictions Apply

**EPCRA SECTION 302:** This material contains no extremely hazardous substances.

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** Delayed Health.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

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The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
PHENOL, 4,4-METHYLENEBIS(2,6-BIS(1,1-DIMETHYLETHYL)-	118-82-1	5
POLYOLEFIN AMIDE ALKENEAMINE METAL (ZINC) SALT		13, 17

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

**SECTION 16**

**OTHER INFORMATION**

N/D = Not determined, N/A = Not applicable

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H315: Causes skin irritation; Skin Corr/Irritation, Cat 2

H317: May cause allergic skin reaction; Skin Sensitization, Cat 1

H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1

H360(1B)(F): May damage fertility; Repro Tox, Cat 1B (Fertility)

H361(F): Suspected of damaging fertility; Repro Tox, Cat 2 (Fertility)

H400: Very toxic to aquatic life; Acute Env Tox, Cat 1

H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Updates made in accordance with implementation of GHS requirements.

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Internal Use Only

MHC: 0B, 0B, 0, 0, 0, 0

PPEC: A

DGN: 2008122XUS (1014121)

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