



PRODUCT INFORMATION

HASCO BOOST 0136

Cutting Oil Additive

Product Description

Hasco Boost 0136 is a high-performance cutting and grinding additive designed to be used in conjunction with Hasco Base 005. Hasco Boost 0136 can be added at the percentages listed below for titanium, stainless steel and nickel-based alloys operations. Hasco Boost 0136 can be used straight in centerless grinding applications of aerospace alloys that do not have sulfur restrictions.

Features

- High flash point minimizes fire risk associates with titanium grinding.
- Polar lubricants increase affinity for surfaces, improving tool life and surface finish.
- Low foam characteristics reduce cavitation issues
- Safe for yellow metals.
- Performance additives provide lubricity improvements that compliment traditional chlorine/sulfur chemistry.
- SCAQMD 2012 VOC Super-Compliant

Additive Ratios

The table below shows the blend ratio, with Hasco Base 005, for the corresponding metal and operation:

	Turning	Drilling	Threading
Aluminum	0	0	5
Brass	0	0	5
Copper	0	0	5
Carbon Steel	5	5	5
Stainless Steel	10	10	10
Nickel Alloys	10	10	10
Titanium	10	10	10