



PRODUCT INFORMATION

Hasco Forge FO4-326D

OIL BASED FORGE COMPOUND

Description

Hasco Forge FO4-326D is a heavy-duty, oil-based aluminum hot forging compound. This product was developed for heavy-duty aluminum forging hydraulic press applications where a light viscosity product is needed for ease-of-pumping and spraying.

Application

Hasco Forge FO4-326D can be applied by any type of spray equipment that produces a fine spray of the forge lubricant. Hasco Forge FO4-326D is designed to be used as manufactured. Continuous agitation of the product is recommended to maintain a uniform mixture of the solids.

Advantages

- Excellent lubricity prevents excessive die wear and reduces scrap.
- Light viscosity enables product to be pumped and sprayed with low pressure spray systems.
- Prevents heavy die build-up.
- Suspends graphite to eliminate packing of the graphite thus requiring minimal agitation to maintain a uniform mixture.

Characteristics

| | Unit | Test Method | Value |
|------------------|----------------|-------------|------------------|
| Appearance | - | Visual | Dark Brown Fluid |
| Specific Gravity | @ 60°F (16° C) | CN-TM-069 | 0.93 – 0.97 |
| Total Fluids | - | - | > 5% |