SAFETY DATA SHEET



Section 1. Identification

Product name	Techniclean S 5001
SDS #	465598
Historic SDS #:	11110
Code	465598-US03
Relevant identified uses	of the substance or mixture and uses advised against
Product use	Cleaner.
Supplier	Castrol Industrial North America, Inc. 150 W. Warrenville Road Naperville, IL 60563 Product Information: +1-877-641-1600 BP Lubricants USA Inc.
	1500 Valley Road Wayne, NJ 07470 Telephone: (973) 633-2200
EMERGENCY SPILL INFORMATION:	1 (800) 424-9300 CHEMTREC (USA)
Section 2. Haza	ards identification
OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard

OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).	
Classification of the	KIN CORROSION - Category 1B	
substance or mixture	SERIOUS EYE DAMAGE - Category 1	
GHS label elements		
Hazard pictograms		
Signal word	Danger	
Hazard statements	$ ot\!$	
Precautionary statements		
Prevention	Rear protective gloves. Wear eye or face protection. Wear protective clothing. Wash hands thoroughly after handling.	
Response	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.	
Storage	Store locked up.	
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.	

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Section 2. Hazards identification

Hazards not otherwise classified

Defatting to the skin.

Section 3. Composition/information on ingredients

Mixture

Alkalis and additives in aqueous solution.

Substance/mixture

Ingredient name	CAS number	%
2-aminoethanol	141-43-5	≥10 - <20
Triethanolamine	102-71-6	≤5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Chemical burns must be treated promptly by a physician. Get medical attention immediately.			
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.			
Inhalation	If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention immediately.			
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Chemical burns must be treated promptly by a physician. Wash out mouth with water if person is conscious. Get medical attention immediately.			
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.			
Nost important symptoms/effects, acute and delayed				

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Treatment should in general be symptomatic and directed to relieving any effects.
Specific treatments	No specific treatment.

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous combustion products	Combustion products may include the following: carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling. Contact emergency personnel.
For emergency responders	Entry into a confined space or poorly ventilated area contaminated with vapor, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for con	tainment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilled product. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

✓ut on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Avoid contact of spilled material and runoff with soil and surface waterways. Do not ingest. Empty containers retain product residue and can be hazardous. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Do not breathe vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Use only with adequate ventilation.

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Section 7. Handling and storage

Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. DO NOT ADD NITRITES TO THIS FLUID.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-aminoethanol	ACGIH TLV (United States).
	TWA: 3 ppm 8 hours. Issued/Revised: 9/1994
	TWA: 7.5 mg/m ³ 8 hours. Issued/Revised:
	9/1994
	STEL: 6 ppm 15 minutes. Issued/Revised:
	9/1994
	STEL: 15 mg/m ³ 15 minutes. Issued/Revised:
	9/1994
	OSHA PEL (United States).
	TWA: 3 ppm 8 hours. Issued/Revised: 6/1993
	TWA: 6 mg/m ³ 8 hours. Issued/Revised:
	6/1993
Triethanolamine	ACGIH TLV (United States).
	TWA: 5 mg/m ³ 8 hours. Issued/Revised: 9/1994

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

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Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Chemical splash goggles.
Skin protection	
Hand protection	Wear chemical resistant gloves. Recommended: Butyl gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
	Consult your supervisor or Standard Operating Procedure (S.O.P) for special handling instructions.
Body protection	Use of protective clothing is good industrial practice. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Use with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Recommended: half-face mask - inorganic gases/vapor filter (Type B) - particulate filter. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

content interferes with flash point
nation.

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Section 9. Physical and chemical properties

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Density	>1000 kg/m³ (>1 g/cm³) at 15°C
Solubility	Soluble in water.
Partition coefficient: n- octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
VOC	179.8 g/l

Section 10. Stability and reactivity				
Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.			
Chemical stability	The product is stable.			
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.			
Conditions to avoid	Avoid excessive heat.			
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials.			
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.			

Section 11. Toxicological information

Information on toxicological effects

	name	OSHA	IARC	NTP				
P riethanolamine		-	3	-				
Descriptors: OSHA: + - Potential occupational carcinogen			IARC:NTP:1 - Carcinogenic to human.Proven - Known to be human2A - Probable human carcinogen.carcinogens.2B - Possible carcinogen toPossible - Reasonably anticipatedhuman.to be human carcinogens.3 - Not classifiable as a humancarcinogen.4 - Probably not a humancarcinogen.					
Name			<u> </u>		Category		oute of posure	Target organs
2-aminoethanol					Category 3	No	t applicable.	Respiratory tract irritation
			_					
utes of exposure		Routes	of entry an	ticipated:	Dermal, Inhalatio	n.		
formation on the like outes of exposure otential acute health Eye contact			of entry an serious ey	·		n.		

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Inhalation	May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. May cause irritation to eyes, nose and throa due to exposure to vapor, mists or fumes.
Ingestion	May cause burns to mouth, throat and stomach. Causes burns.
Symptoms related to the phys	ical, chemical and toxicological characteristics
Eye contact	Adverse symptoms may include the following: pain watering redness
Skin contact	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing
Ingestion	Adverse symptoms may include the following: stomach pains
Delayed and immediate effect	s and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
Long term exposure Potential immediate effects	Not available.
Potential delayed effects	Not available.
Potential chronic health effe	cts
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimatesRouteATE valueOral3886.2 mg/kgDermal8549.6 mg/kgInhalation (vapors)85.5 mg/l

Additional information

Alkanolamine: This product contains an alkanolamine. In all metalworking fluids containing amines, there is a potential for forming nitrosamines which are animal carcinogens. Therefore, no nitrites or related nitrosating agents should be added to such compositions.

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Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

Not available.

<u>Mobility in soil</u>	
Soil/water partition coefficient (K _{oc})	Not available.
Mobility	Non-volatile. Liquid. Soluble in water.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methodsThe generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information				
	DOT Classification	TDG Classification	IMDG	ΙΑΤΑ
UN number	UN2491	UN2491	UN2491	UN2491
UN proper shipping name	Ethanolamine solution (2-aminoethanol)	Ethanolamine solution (2-aminoethanol)	Ethanolamine solution (2-aminoethanol)	Ethanolamine solution (2-aminoethanol)
Transport hazard class(es)	8	8	8	8
Packing group	Ш	Ш	Ш	111
Environmental hazards	No.	No.	No.	No.
Additional information	-	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2. 42 (Class 8).	<u>Emergency</u> <u>schedules (EmS)</u> F-A, S-B	-

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Section 14. Transport information

Section 15. Regulatory information

Special precautions for user

U.S. Federal regulations

Not available.

Transport in bulk according No to Annex II of MARPOL and the IBC Code

Not available.

United States inventory All components are listed or exempted. (TSCA 8b) SARA 302/304 **Composition/information on ingredients** No products were found. SARA 311/312 Classification Immediate (acute) health hazard **SARA 313** Form R - Reporting This product does not contain any hazardous ingredients at or above regulated thresholds. requirements **Supplier notification** This product does not contain any hazardous ingredients at or above regulated thresholds. State regulations **Massachusetts** The following components are listed: ETHANOLAMINE; 2-AMINOETHANOL; TRIETHANOLAMINE **New Jersey** The following components are listed: ETHANOLAMINE; ETHANOL, 2-AMINO-; TRIETHANOLAMINE; ETHANOL, 2,2',2"-NITRILOTRIS-Pennsylvania The following components are listed: ETHANOL, 2-AMINO-; ETHANOL, 2,2',2"-NITRILOTRIS-California Prop. 65 WARNING: This product contains a chemical known to the State of California to cause cancer. 2,2'-iminodiethanol; Propylene oxide; 1,4-dioxane; bis(2-chloroethyl) ether WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. Ethylene oxide **Other regulations** Australia inventory (AICS) All components are listed or exempted. **Canada inventory** All components are listed or exempted. **China inventory (IECSC)** All components are listed or exempted. Japan inventory (ENCS) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. **Philippines inventory** All components are listed or exempted. (PICCS) **Taiwan Chemical** Not determined. Substances Inventory (TCSI) **REACH Status** For the REACH status of this product please consult your company contact, as identified in Section 1.

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Section 16. Other information

National Fire Protection Association (U.S.A.)



<u>History</u>	
Date of issue/Date of revision	07/18/2016.
Date of previous issue	10/16/2015.
Prepared by	Product Stewardship
Key to abbreviations	ACGIH = American Conference of Industrial Hygienists ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS Number = Chemical Abstracts Service Registry Number GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) OEL = Occupational Exposure Limit SDS = Safety Data Sheet STEL = Short term exposure limit TWA = Time weighted average UN = United Nations UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods. Varies = may contain one or more of the following 101316-69-2, 101316-70-5, 101316-71-6, 101316-72-7, 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64741-97-5, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-64-9, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1, 74869-22-0, 90669-74-2

Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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