



PRODUCT INFORMATION

Hasco Forge 8891

WATER BASED SYNTHETIC FORGING DIE LUBRICANT

Product Description

Hasco Forge 8891 is a non-graphited, water-based die lubricant formulated to provide effective lubrication and release when hot forging on presses, upsetters and hammers. It is capable of wetting dies at temperatures as high as 371°C (700°F), and provides good metal flow.

Advantages & Uses

- * Hot forging of ferrous metals.
- * Used on mechanical presses, upsetters and hammers.
- * Wets dies up to 371°C(700°F).
- * Excellent for hot forging.
- * Effective release and lubrication at high die temperatures.
- * Elimination of graphite overspray leads to a cleaner plant environment.
- * Less plugging of spray nozzles.
- * Not damaged by freezing
- * No separation or setting in concentrate resulting in consistent forging performance

Features

- * Non-graphited, water-based die lubricant.
- * Good film formation at high temperatures.
- * Contains water-soluble, organic salts for lubrication.
- * Stable in concentrate and diluted form

Physical Properties

Lubricants	: soluble synthetic
Carrier/diluent	: water
Solids content	: 19.5 - 20.5%
Density	: 9.1 lb/gal
VOC g/L (ASTM E 1868-10)	: 0.24 g/L
Freezing Point	: -2°C (28°F)
Shelf Life	: 12 months from date of qualification under original seal

Hasco Oil Company Inc., 2800 Temple Ave, Long Beach, CA 90806

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www.hascooil.com

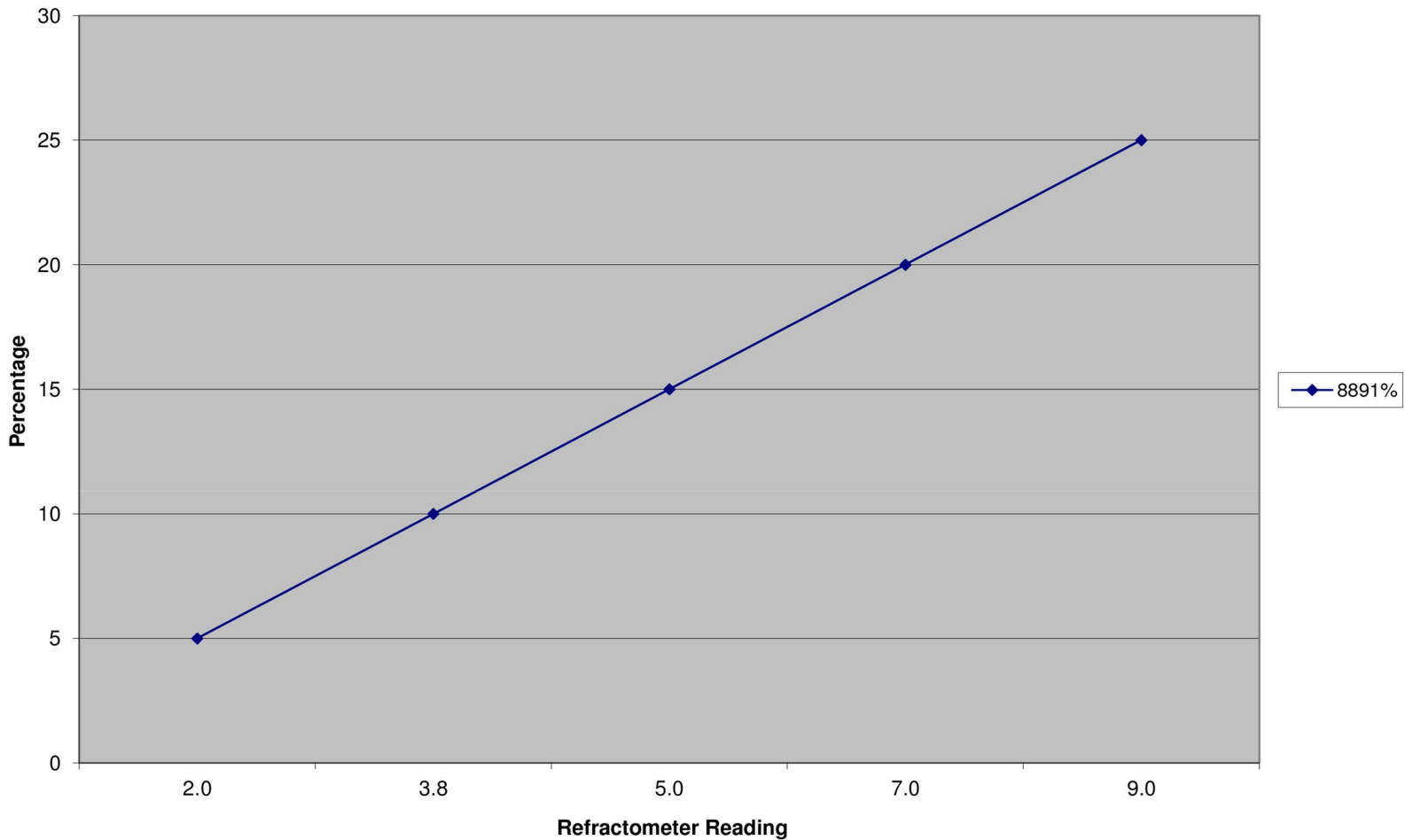


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HASCO FORGE 8891 CONCENTRATION CHART



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